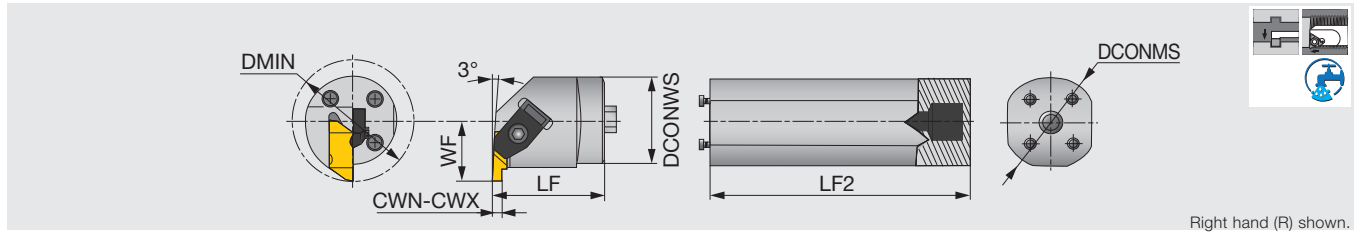


TUNGST-CLAMP

HS-FLER/L

Head exchangeable internal grooving and threading toolholder



Designation	CWN	CWX	DMIN	DCONWS	LF	WF	Insert	Torque*
HS40-FLER3W	1	3	56.1	40	40.1	28	FL*-3**L...	3
HS50-FLER3W	1	3	70.1	50	41.9	35	FL*-3**L...	3

Note: Use right-hand toolholders (R) with left-hand inserts (L); and left-hand toolholders (L) with right-hand inserts (R).
*Torque: Recommended clamping torque (N·m)

SPARE PARTS

Designation	Clamp	Clamping screw	Wrench
HS40-FLER3W	TF-73	S-412	5/32HEX
HS50-FLER3W	TF-73	S-412	5/32HEX

Shank

Designation	DCONMS	LF2
S-570-40M-40	40	273
S-570-50M-50	50	366

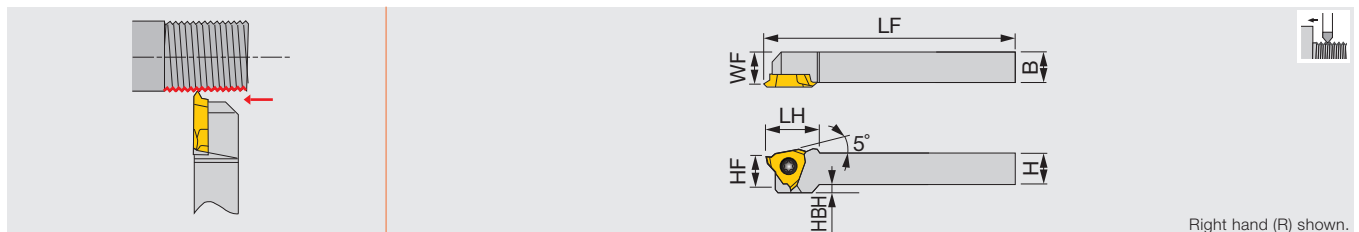
Spare parts

Designation	Clamping screw	Wrench
S-570-40M-40	SS100	5/32HEX
S-570-50M-50	SS94	1/4EX

J-SERIES

JSTTR/L

External toolholder for Swiss lathes



Designation	H	B	LF	LH	HF	WF	HBH	Insert
JSTTR/L1010X3	10	10	120	18.5	10	9.5	2	JTTR/L30...
JSTTR/L1212F3	12	12	85	18.5	12	11.5	-	JTTR/L30...
JSTTR/L1212X3	12	12	120	18.5	12	11.5	-	JTTR/L30...
JSTTR/L1616X3	16	16	120	16.5	16	15.5	-	JTTR/L30...

Recommended clamping torque: 1.2 N·m

SPARE PARTS

Designation	Clamping screw	Wrench
JSTTR/L...	CSTB-4SD	T-8F

Reference pages: Inserts → **E012 - E013**, Standard cutting conditions → **E050**